

# 六角支柱

## 标准型/台阶指定型

### 两端内螺纹型·台阶型

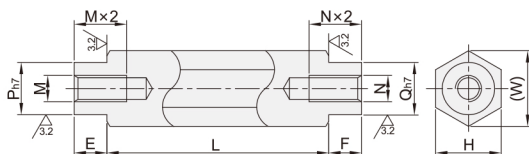


| L          | 公差   |
|------------|------|
| 15~300     | ±0.2 |
| 300.5~620  | ±0.3 |
| 620.5~1020 | ±0.4 |

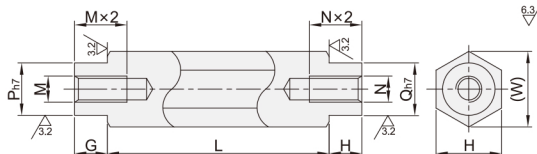
| 两端内螺纹型·台阶型 |       | 材质       |        | 表面处理  |
|------------|-------|----------|--------|-------|
| 标准型        | 台阶指定型 | 国标       | 相当     |       |
| OBJ21      | OBJ31 | Q235     | SS400  | —     |
| OBJ22      | OBJ32 |          |        | 发黑    |
| OBJ23      | OBJ33 |          |        | 无电解镀锌 |
| OBJ26      | OBJ36 | 0Cr18Ni9 | SUS304 | —     |

注:Q235材质的产品出货时带有防锈油。

标准型  
OBJ21/22/23/26



台阶指定型  
OBJ31/32/33/36

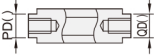
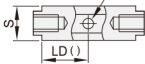


| 型号                               | 最小单位0.5 | M.N         | E               | F     | P  | Q  | (W)  |
|----------------------------------|---------|-------------|-----------------|-------|----|----|------|
| 代码                               | H       | L           |                 |       |    |    |      |
| OBJ21<br>OBJ22<br>OBJ23<br>OBJ26 | 8       | 15.0~160.0  | 3 4             | 4     | 4  | 6  | 9.2  |
|                                  | 10      | 15.0~360.0  | 4 5             | 5     | 5  | 8  | 11.5 |
|                                  | 12      | 20.0~420.0  | 5 6             | 6 6   | 10 | 10 | 13.9 |
|                                  | 13      |             |                 |       |    |    | 15   |
|                                  | 14      | 25.0~520.0  | 6 8             | 8 8   | 12 | 12 | 16.2 |
|                                  | 17      |             |                 |       |    |    | 19.6 |
|                                  | 19      | 40.0~520.0  | 6 8 10 12       | 10    | 10 | 16 | 21.9 |
|                                  | 24      | 50.0~620.0  | 6 8 10 12 16    | 12    | 12 | 20 | 27.7 |
|                                  | 27      | 60.0~820.0  | 6 8 10 12 16 20 | 16 16 | 24 | 24 | 31.2 |
|                                  | 27A     |             |                 |       |    |    | 20   |
|                                  | 30      | 60.0~1020.0 | 6 8 10 12 16 20 | 20 20 | 30 | 30 | 34.6 |
|                                  | 30A     |             |                 |       |    |    | 24   |
|                                  | 32      |             |                 |       |    |    | 24   |
|                                  | 32A     |             |                 |       |    |    | 24   |

| 型号                               | 最小单位0.5 | M.N         | 最小单位1           | P    | Q  | (W)  |
|----------------------------------|---------|-------------|-----------------|------|----|------|
| 代码                               | H       | L           | G               | H    |    |      |
| OBJ31<br>OBJ32<br>OBJ33<br>OBJ36 | 8       | 15.0~160.0  | 3 4             | 2~4  | 6  | 9.2  |
|                                  | 10      | 15.0~360.0  | 4 5             | 2~5  | 8  | 11.5 |
|                                  | 12      | 20.0~420.0  | 5 6             | 2~6  | 10 | 13.9 |
|                                  | 13      |             |                 |      |    | 15   |
|                                  | 14      | 25.0~520.0  | 6 8             | 2~8  | 12 | 16.2 |
|                                  | 17      |             |                 |      |    | 19.6 |
|                                  | 19      | 40.0~520.0  | 6 8 10 12       | 2~10 | 16 | 21.9 |
|                                  | 24      | 50.0~620.0  | 6 8 10 12 16    | 2~12 | 20 | 27.7 |
|                                  | 27      | 60.0~820.0  | 6 8 10 12 16 20 | 2~16 | 24 | 31.2 |
|                                  | 27A     |             |                 |      |    | 20   |
|                                  | 30      | 60.0~1020.0 | 6 8 10 12 16 20 | 2~20 | 30 | 34.6 |
|                                  | 30A     |             |                 |      |    | 24   |
|                                  | 32      |             |                 |      |    | 24   |
|                                  | 32A     |             |                 |      |    | 24   |

#### 可选加工

| 代码 | 技术说明                                                                                                        |
|----|-------------------------------------------------------------------------------------------------------------|
| LC | <b>变更L尺寸公差</b><br><br>选型方法:LC<br>L尺寸公差变更<br>L15~300变更为:±0.05<br>L300.5~620变更为:±0.10<br>L620.5~1020变更为:±0.15 |
| PC | <b>M侧台阶取消</b><br><br>选型方法:PC<br>①台阶部、扳手槽指定型时,请指定G2(可选加工指定G2时,表示G台阶实际尺寸为0)。<br>②仅适用于台阶指定型。                   |
| QC | <b>N侧的台阶取消</b><br><br>选型方法:QC<br>①台阶部、扳手槽指定型时,请指定H2(可选加工指定H2时,表示H台阶实际尺寸为0)。<br>②仅适用于台阶指定型。                  |

| 代码                                                                                                      | 技术说明                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|-------|----|-----|----|----|----|------|----|-----|----|-------|-----|-------|----|-------|----|-------|-----|-------|----|-------|---|
| PD ( )<br>QD ( )                                                                                        | <b>变更台阶直径</b><br>                                                                                                                                                                                                                                                                                                                                                                                                                                  | <b>选型方法:PD7·QD8</b><br>①最小单位1<br>②仅适用右表<br>S尺寸范围<br><table border="1" data-bbox="1082 1049 1226 1295"><thead><tr><th>S</th><th>PD·QD</th></tr></thead><tbody><tr><td>10</td><td>7-8</td></tr><tr><td>12</td><td></td></tr><tr><td>13</td><td>8~10</td></tr><tr><td>14</td><td></td></tr><tr><td>17</td><td>10-12</td></tr><tr><td>19</td><td>14-17</td></tr><tr><td>24</td><td>19-22</td></tr><tr><td>27</td><td>19-25</td></tr><tr><td>30</td><td>26-28</td></tr><tr><td>32</td><td>26-30</td></tr></tbody></table> | S    | PD·QD | 10 | 7-8 | 12 |    | 13 | 8~10 | 14 |     | 17 | 10-12 | 19  | 14-17 | 24 | 19-22 | 27 | 19-25 | 30  | 26-28 | 32 | 26-30 |   |
|                                                                                                         | S                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | PD·QD                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 10                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 7-8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 12                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 13                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 8~10                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 14                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 17                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 10-12                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 19                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 14-17                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 24                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 19-22                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 27                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 19-25                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
| 30                                                                                                      | 26-28                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
| 32                                                                                                      | 26-30                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
| <b>增加六角扳手用通孔</b><br> | <b>选型方法 :LD35</b><br>①最小单位1<br>②适用范围:D8~30<br>③指定d尺寸时, 请注意LD尺寸, 避免与螺孔干涉, 碰边等。<br>④仅适用于标准型。<br><table border="1" data-bbox="1085 1321 1226 1502"><thead><tr><th>D</th><th>d</th><th>扳手对边</th></tr></thead><tbody><tr><td>8</td><td>2.5</td><td>2</td></tr><tr><td>10</td><td>3</td><td>2.5</td></tr><tr><td>12</td><td>3.5</td><td>3</td></tr><tr><td>15</td><td>4.6</td><td>4</td></tr><tr><td>20</td><td>5.8</td><td>5</td></tr><tr><td>25</td><td>6.9</td><td>6</td></tr><tr><td>30</td><td>9.2</td><td>8</td></tr></tbody></table> | D                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | d    | 扳手对边  | 8  | 2.5 | 2  | 10 | 3  | 2.5  | 12 | 3.5 | 3  | 15    | 4.6 | 4     | 20 | 5.8   | 5  | 25    | 6.9 | 6     | 30 | 9.2   | 8 |
|                                                                                                         | D                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | d                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 扳手对边 |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 2.5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 2    |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 10                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 3                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 2.5  |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 12                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 3.5                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 3    |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 15                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 4.6                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 4    |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 20                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 5.8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 5    |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
|                                                                                                         | 25                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 6.9                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 6    |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |
| 30                                                                                                      | 9.2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 8                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |      |       |    |     |    |    |    |      |    |     |    |       |     |       |    |       |    |       |     |       |    |       |   |



请按图示订货

#### ■OBJ22-H8-L150-M3-N3

| 代码    | 型号 | H | L      | M-N |
|-------|----|---|--------|-----|
| OBJ22 |    | 8 | 15~160 | 3 4 |



交期Delivery

6天

发货

○本产品发货时间不含周日

固定支柱/底座

07