

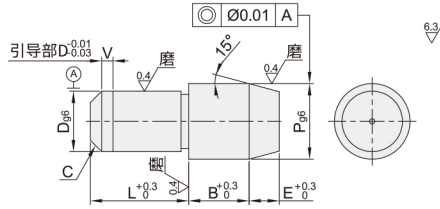
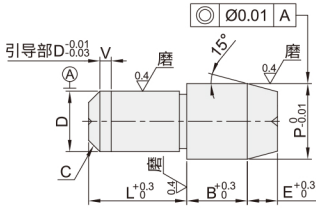
定位销 ◀ P尺寸选择型



P尺寸选择型			材质		硬度	表面处理
Dm6	Dp6	Dg6	国标	相当		
MEW01	MEW07	/	9CrWMn	SKS3	淬火硬度58~61HRC, 镀层硬度850HV~	镀硬铬, 镀层厚度3~5um
MEW02	MEW08	/				
MEW03	MEW09	/	0Cr18Ni9	SUS304	/	/
MEW04	MEW10	/				
MEW05	MEW11	/	9Cr18Mo	SUS440C	淬火硬度48~53HRC	镀硬铬, 镀层厚度5~8um
MEW06	MEW12	/				
/	/	MEW13	GCr15	SUJ2	淬火硬度 HRC56~, 镀层硬度850HV~	镀硬铬, 镀层厚度3~5um

P尺寸选择型
MEW01/02/03/04/05/06
MEW07/08/09/10/11/12

P尺寸选择型
MEW13



■ P尺寸公差表

P	g6
3	-0.002
3	-0.008
4~6	-0.004
4~6	-0.012
8~10	-0.005
8~10	-0.014
13~16	-0.006
13~16	-0.017
20~30	-0.007
20~30	-0.020

SUS440C材质的D部加工有识别槽。

■ 可选加工

代码	技术说明																												
变更E尺寸	<ul style="list-style-type: none"> ■ 最小单位1 ■ 圆锥小头直径1min; ■ B尺寸因EC的变化而变化 <table border="1"> <thead> <tr> <th>D</th> <th>EC</th> <th>D</th> <th>EC</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>2~5</td> <td>8</td> <td>5~16</td> </tr> <tr> <td>3</td> <td>3~9</td> <td>10</td> <td></td> </tr> <tr> <td>4</td> <td>4~11</td> <td>12</td> <td>5~22</td> </tr> <tr> <td>5</td> <td></td> <td>13</td> <td></td> </tr> <tr> <td>6</td> <td>4~13</td> <td>16</td> <td>6~23</td> </tr> <tr> <td></td> <td></td> <td>20</td> <td></td> </tr> </tbody> </table>	D	EC	D	EC	2	2~5	8	5~16	3	3~9	10		4	4~11	12	5~22	5		13		6	4~13	16	6~23			20	
D	EC	D	EC																										
2	2~5	8	5~16																										
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5		13																											
6	4~13	16	6~23																										
		20																											
EC()																													

代码	技术说明												
增加内螺纹	<table border="1"> <thead> <tr> <th>D</th> <th>MA</th> <th>V1</th> </tr> </thead> <tbody> <tr> <td>6</td> <td>M3</td> <td>4</td> </tr> <tr> <td>8~13</td> <td>M4</td> <td>6</td> </tr> <tr> <td>16~20</td> <td>M6</td> <td>9</td> </tr> </tbody> </table>	D	MA	V1	6	M3	4	8~13	M4	6	16~20	M6	9
D	MA	V1											
6	M3	4											
8~13	M4	6											
16~20	M6	9											
变更颈部退刀槽为R0.5	<p>RC (R0.5)</p> <p>■ P-D ≤ 2 不适用</p>												

型号	D公差			P	L	B	C	E	V		
	代码	D	m6							p6	g6
Dm6 Dp6 MEW01 MEW07 MEW02 MEW08 MEW03 MEW09 MEW04 MEW10 MEW05 MEW11 MEW06 MEW12 Dg6 MEW13	1		+0.008	+0.012	-0.002	2	3	0.1	0.5	0	
	2		+0.002	+0.006	-0.008	3/4	4	0.5	1		
	3					4/5/6	5		2		
	4		+0.012	+0.020	-0.004	5/6	5	6	1	1	
	5		+0.004	+0.012	-0.012	6/8	10				
	6					8/10					
	8		+0.015	+0.024	-0.005	10/12/13	15	8	1.5		
	10		+0.006	+0.015	-0.014	12/13/15					
	12		+0.018	+0.029	-0.006	13/15/16					
	13		+0.007	+0.018	-0.017	15/16	22	10	2	4	
	16					16/20/25					
	20		+0.021	+0.035	-0.007	25/30	30	15	3		5
			+0.008	+0.022	-0.020						

■ MEW01-D2-P3

型号	D公差			P	
代码	D	m6	p6		g6
MEW01	2	+0.008 +0.002	+0.012 +0.006	-0.002 -0.008	3/4



交期Delivery

5天 发货

○本产品发货时间不含周日