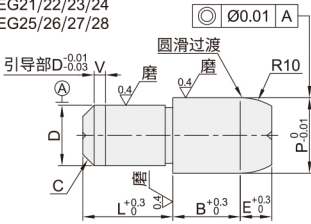


定位销 ◀ 大头圆锥型 标准型/内螺纹型/外螺纹型

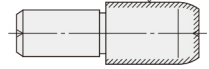
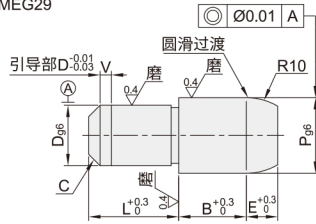


| 大头圆锥型 | | | | | 材质 | | 硬度 | 表面处理 |
|-------|-------|-----------|-------|-------|----------|---------|-------------------------|-------------------|
| 标准型 | | 内螺纹型/外螺纹型 | | | 国标 | 相当 | | |
| Dm6 | Dp6 | Dg6 | Dg6 | Dg6 | | | 淬火硬度58~61HRC | / |
| MEG21 | MEG25 | / | MEG30 | MEG35 | 9CrWMn | SKS3 | 淬火硬度58~61HRC 镀层硬度850HV~ | 镀硬铬+抛光, 镀层厚度3~5um |
| MEG22 | MEG26 | / | MEG31 | MEG36 | 0Cr18Ni9 | SUS304 | / | 抛光 |
| MEG23 | MEG27 | / | MEG32 | MEG37 | 9Cr18Mo | SUS440C | 淬火硬度48~53HRC | / |
| MEG24 | MEG28 | / | MEG33 | MEG38 | GCr15 | SUJ2 | 淬火硬度HRC56~, 镀层硬度850HV~ | 镀硬铬, 镀层厚度3~5um |
| / | / | MEG29 | MEG34 | MEG39 | | | | |

标准型
MEG21/22/23/24
MEG25/26/27/28

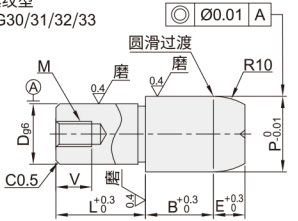


标准型
MEG29

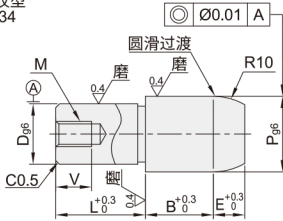


抛光: ∷表示抛光加工部位

内螺纹型
MEG30/31/32/33



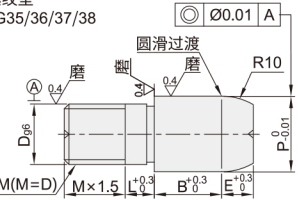
内螺纹型
MEG34



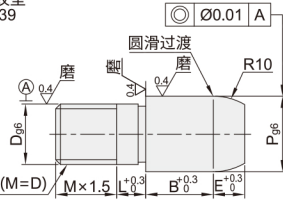
■P尺寸公差表

| P | g6 |
|-------|------------------|
| 3 | -0.002 -0.008 |
| 4-6 | -0.004 -0.012 |
| 8-10 | -0.005 -0.014 |
| 12-16 | -0.006 -0.017 |
| 20-30 | -0.007 -0.020 |
| 35 | -0.009 -0.025 |

外螺纹型
MEG35/36/37/38



外螺纹型
MEG39



SUS440C材质的D部加工有识别槽

| 代码 | 技术说明 | |
|----|---------------------------|----------|
| RC | 变更颈部退刀槽为R0.5 RC (R0.5) | P-D≤2不适用 |
| AC | 增加螺丝刀槽 加工螺丝刀槽宽0.8深1 | 仅适用外螺纹型 |

■标准型

| 型号 | | D公差 | | | P | | | | | | | | | | | | | |
|-------------|----|------------------|------------------|------------------|----|----|----|----|----|--|--|--|--|--|--|--|--|---|
| 代码 | D | m6 | P6 | g6 | 3 | 4 | 5 | 4 | 3 | | | | | | | | | |
| Dm6 Dp6 | 2 | +0.008 | +0.012 | -0.002 | 3 | 4 | 5 | 4 | 3 | | | | | | | | | 0 |
| | 3 | +0.002 | +0.006 | -0.008 | 4 | 5 | 6 | | 5 | | | | | | | | | |
| | 4 | +0.012 | +0.020 | -0.004 | 5 | 6 | 8 | | 6 | | | | | | | | | |
| | 5 | +0.004 | +0.012 | -0.012 | 6 | 8 | 10 | | 10 | | | | | | | | | |
| | 6 | | | | 8 | 10 | 12 | | 8 | | | | | | | | | 1 |
| MEG22 MEG25 | 8 | +0.015 | +0.024 | -0.005 | 10 | 12 | 13 | | 15 | | | | | | | | | |
| MEG23 MEG27 | 10 | +0.006 | +0.015 | -0.014 | 12 | 13 | 15 | | 15 | | | | | | | | | |
| MEG24 MEG28 | 12 | +0.018 | +0.029 | -0.006 | 13 | 15 | 16 | | 10 | | | | | | | | | |
| Dg6 MEG29 | 13 | +0.007 | +0.018 | -0.017 | 15 | 16 | 20 | | 22 | | | | | | | | | |
| | 16 | | | | 20 | 25 | 30 | | | | | | | | | | | |
| | 20 | +0.021 +0.008 | +0.035 +0.022 | -0.007 -0.020 | 25 | 30 | 35 | 30 | 15 | | | | | | | | | 2 |

■内螺纹型

| 型号 | | P | | | | | | | | | | | | | | | | | |
|-------|-----|--------|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|------|----|
| 代码 | Dg6 | 6T | 8T | 10 | 12 | 13 | 15 | 16 | 20 | 25 | 30 | 10 | 15 | 20 | 25 | 30 | 15 | M | V |
| Dg6 | 6T | -0.004 | | | | | | | | | | | | | | | | M2.5 | 4 |
| | 6 | -0.012 | | | | | | | | | | | | | | | | M3 | 5 |
| MEG30 | 8T | | | | | | | | | | | | | | | | | M4 | 6 |
| | 8 | -0.005 | | | | | | | | | | | | | | | | | 8 |
| MEG31 | 10 | -0.014 | | | | | | | | | | | | | | | | M5 | 8 |
| | 12 | | | | | | | | | | | | | | | | | | 8 |
| MEG32 | 13 | -0.006 | | | | | | | | | | | | | | | | | 6 |
| | 16 | -0.017 | | | | | | | | | | | | | | | | | 7 |
| MEG33 | 20 | -0.007 | | | | | | | | | | | | | | | | M8 | 12 |
| | 20 | -0.020 | | | | | | | | | | | | | | | | | |

| 型号 | | P | | | | | | | | | | | | | | | | |
|-------|-----|--------|-------|-------|--------|---------|----------|----------|----------|----------|----------|-------|----|----|---|---|--|--|
| 代码 | Dg6 | 3 | 4/5/6 | 5/6/8 | 6/8/10 | 8/10/12 | 10/12/13 | 12/13/15 | 13/15/16 | 15/16/20 | 20/25/30 | 25/30 | 30 | 15 | 7 | M | | |
| Dg6 | 3 | -0.002 | | | | | | | | | | | | | | | | |
| | 4 | -0.004 | | | | | | | | | | | | | | | | |
| MEG35 | 5 | -0.012 | | | | | | | | | | | | | | | | |
| | 6 | | | | | | | | | | | | | | | | | |
| MEG36 | 8 | | | | | | | | | | | | | | | | | |
| | 10 | -0.014 | | | | | | | | | | | | | | | | |
| MEG37 | 12 | -0.006 | | | | | | | | | | | | | | | | |
| | 16 | -0.017 | | | | | | | | | | | | | | | | |
| MEG38 | 20 | -0.007 | | | | | | | | | | | | | | | | |
| | 20 | -0.020 | | | | | | | | | | | | | | | | |

■ MEG30-D6-P10-RC

| | | | | |
|-------|----|-----|----|--------|
| 型号 | 代码 | Dg6 | P | 可选加工代码 |
| MEG30 | 6 | 10 | RC | |

请按图示订货

交期Delivery

5天 发货

○本产品发货时间不含周日