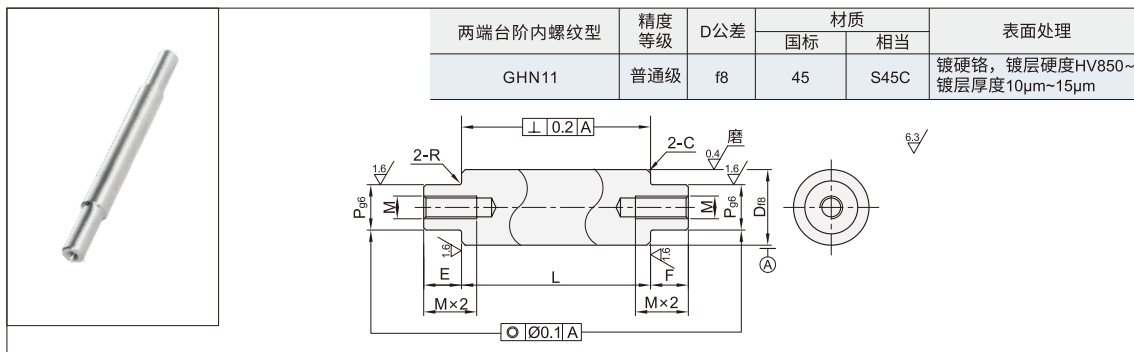


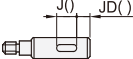
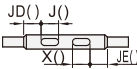
# 导向轴

两端台阶内螺纹型  
普通级D公差f8



| 型号               |     |                  | 最小单位1            |                    |               | M选择                  |                       |  |  |  | R   | C   |
|------------------|-----|------------------|------------------|--------------------|---------------|----------------------|-----------------------|--|--|--|-----|-----|
| 代码               | Df8 |                  | L                | E·F                | P             |                      |                       |  |  |  |     |     |
| (D公差f8)<br>GHN11 | 8   | -0.013           | 20~800           | E=2~P×4<br>F=2~P×4 | 6             | 3                    |                       |  |  |  | 0.3 | 0.5 |
|                  | 10  | -0.035           |                  |                    | 6~8           | 3 4 5                |                       |  |  |  |     |     |
|                  | 12  | -0.016<br>-0.043 |                  |                    | 6~10          | 3 4 5 6              |                       |  |  |  |     |     |
|                  | 13  |                  | 6~11             |                    | 3 4 5 6 8     |                      |                       |  |  |  |     |     |
|                  | 15  |                  | 6~13             |                    | 3 4 5 6 8 10  |                      |                       |  |  |  |     |     |
|                  | 16  |                  | 6~14             |                    | 3 4 5 6 8 10  |                      |                       |  |  |  |     |     |
|                  | 18  |                  | 8~16             |                    | 4 5 6 8 10 12 |                      |                       |  |  |  |     |     |
|                  | 20  | 8~17             | 4 5 6 8 10 12    |                    |               |                      |                       |  |  |  |     |     |
|                  | 25  | -0.020<br>-0.053 | 20~1200          |                    | 8~22          | 4 5 6 8 10 12 16     |                       |  |  |  |     |     |
|                  | 30  |                  |                  |                    | 9~27          | 5 6 8 10 12 16 20 24 |                       |  |  |  |     |     |
|                  | 35  |                  |                  |                    | 9~32          | 5 6 8 10 12 16 20 24 |                       |  |  |  |     |     |
|                  | 40  |                  | -0.025<br>-0.064 |                    | 20~1500       | 11~37                | 6 8 10 12 16 20 24 30 |  |  |  | 0.5 | 1.0 |
|                  | 50  |                  |                  |                    |               | 11~47                | 6 8 10 12 16 20 24 30 |  |  |  |     |     |

可选加工

| 代码           | 技术说明                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
|--------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|----------------|----------------|---|-------|---|----|---|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|----|
| LC           | <p><b>变更L尺寸公差</b></p>                                                                                                                | <p>选型方法: LC</p> <p>①最小单位0.1</p> <p>②<math>L &lt; 300</math>变更为<math>L_{\pm 0.03}</math>;<br/><math>300 \leq L &lt; 600</math>变更为<math>L_{\pm 0.05}</math>;<br/><math>L \geq 600</math>变更为<math>L_{\pm 0.1}</math></p>                                                                                                                                                                                                                                                                                                                                                                     |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| JD()<br>JE() | <p><b>增加键槽</b></p> <p>增加1个键槽</p>  <p>增加2个键槽</p>  | <p>选型方法: JD10-J10</p> <p>选型方法: JE10-X10-JD10-J8</p> <p>①最小单位1</p> <p>②JD=0, 见右图</p>  <p>③D12, D16, D20, D25, D30适用于此可选加工</p> <p>④仅适用GHM11</p>                                                                                                                                                                                                                                                                                                                                                          |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| EC()<br>ED() | <p><b>增加1个平面</b></p>  <p><b>增加2个平面</b></p>       | <p>选型方法: EC10-K8</p> <p>选型方法: ED10-K8-T10</p> <table><tr><th>D</th><th>h</th></tr><tr><td>8~18</td><td>1</td></tr><tr><td>20~40</td><td>2</td></tr><tr><td>50</td><td>3</td></tr></table>                                                                                                                                                                                                                                                                                                                                                                                                 | D | h              | 8~18           | 1 | 20~40 | 2 | 50 | 3 |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| D            | h                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 8~18         | 1                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 20~40        | 2                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 50           | 3                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| SD()         | <p><b>增加2个扳手槽</b></p>  <p>选型方法: SD12-S8</p> <p>最小单位1</p> <p>仅适用GHM11</p>                                                            | <table><tr><th>D</th><th>K<sub>1</sub></th><th>K<sub>2</sub></th></tr><tr><td>8</td><td>7</td><td rowspan="3">9</td></tr><tr><td>10</td><td>8</td></tr><tr><td>12</td><td>10</td></tr><tr><td>13</td><td>11</td><td rowspan="5">11</td></tr><tr><td>15</td><td>13</td></tr><tr><td>16</td><td>14</td></tr><tr><td>18</td><td>16</td></tr><tr><td>20</td><td>17</td></tr><tr><td>25</td><td>22</td><td rowspan="3">16</td></tr><tr><td>30</td><td>27</td></tr><tr><td>35</td><td>30</td></tr><tr><td>40</td><td>36</td><td rowspan="2">21</td></tr><tr><td>50</td><td>41</td></tr></table> | D | K <sub>1</sub> | K <sub>2</sub> | 8 | 7     | 9 | 10 | 8 | 12 | 10 | 13 | 11 | 11 | 15 | 13 | 16 | 14 | 18 | 16 | 20 | 17 | 25 | 22 | 16 | 30 | 27 | 35 | 30 | 40 | 36 | 21 | 50 | 41 |
| D            | K <sub>1</sub>                                                                                                                                                                                                         | K <sub>2</sub>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 8            | 7                                                                                                                                                                                                                      | 9                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 10           | 8                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 12           | 10                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 13           | 11                                                                                                                                                                                                                     | 11                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 15           | 13                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 16           | 14                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 18           | 16                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 20           | 17                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 25           | 22                                                                                                                                                                                                                     | 16                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 30           | 27                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 35           | 30                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 40           | 36                                                                                                                                                                                                                     | 21                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |
| 50           | 41                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |   |                |                |   |       |   |    |   |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |    |

①选择2个或以上可选加工时,各加工部位间隔需2mm以上。 ②可选加工可能会使产品硬度降低。



请按图示订货

## ■ GHN11-D8-L30-E10-F10-P6-M3

| 型号    |   | L      | E·F                | P | M选择 |
|-------|---|--------|--------------------|---|-----|
| 代码    | D |        |                    |   |     |
| GHN11 | 8 | 20~800 | E=2~P×4<br>F=2~P×4 | 6 | 3   |



交期Delivery

5天

发货

○本产品发货时间不含周日